

**M12 female 90° A-cod. with cable F&B Pro**

TPE-S 4x0.34 bu UL robot+drag ch. 25m

Plug Connectors for Food &amp; Beverage

Further cable lengths on request.

Female 90°

M12 F&amp;B Pro

4-pole

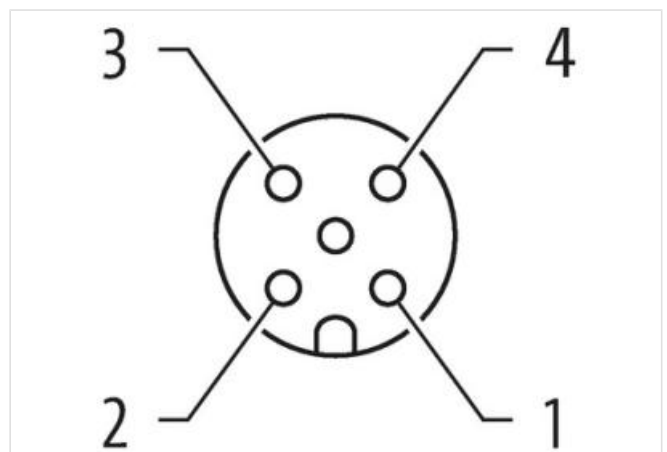
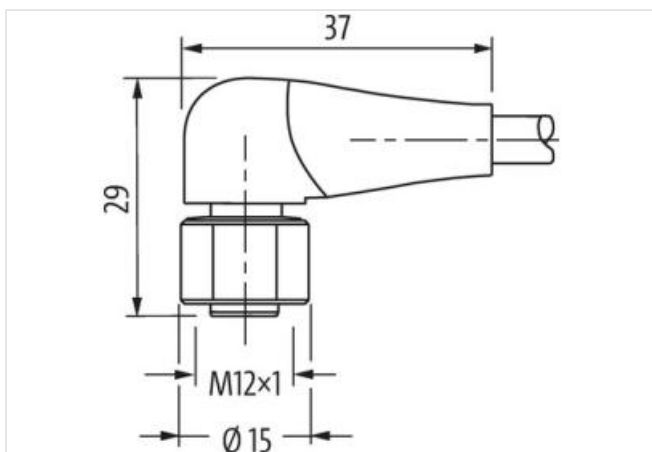
Stainless steel 1.4404 (V4A)

without cable sleeves

IP69K

Plastic housings with good resistance against chemicals and oils.

The resistance to aggressive media should be individually tested for your application. Further details on request.

[Link to Product](#)**Illustration**

Product may differ from Image



Cable length 25 m

#### Side 1

Tightening torque	0,6 Nm
Mounting method	inserted, screwed
Coating contact	gold plated
Family construction form	M12
Thread	M12 x 1
Coding	A
Material contact	Copper alloy
No. of poles	4
Width across flats	SW14
Degree of protection (EN IEC 60529)	IP65, IP68, IP69K

#### Side 2

Stripping length (jacket) 20 mm

#### Commercial data

ECLASS-6.0	27279218
ECLASS-6.1	27279218
ECLASS-7.0	27279218
ECLASS-8.0	27279218
ECLASS-9.0	27060311
ECLASS-10.1	27060311
ECLASS-11.1	27060311
ECLASS-12.0	27060311
ETIM-5.0	EC001855
customs tariff number	85444290
GTIN	4048879793292
Packaging unit	1

#### Electrical data | Supply

Operating voltage AC max.	250 V
Operating voltage DC max.	250 V
Operating voltage AC (UL-listed)	30 V
Operating voltage DC (UL-listed)	30 V
Current operating per contact max.	4 A

#### Diagnostics

Status indication LED no

#### Installation | Connection

Stripping length (jacket) 20 mm

#### Device protection | Electrical

Additional condition protection degree	inserted, screwed
Pollution Degree	3
Rated surge voltage	2,5 kV
Material group (IEC 60664-1)	I

#### Mechanical data

Contour for corrugated hose without

#### Mechanical data | Material data

Color contact carrier	ice blue
Material gasket	EPDM
Material housing	PP
Material contact carrier	PP
Locking material	Stainless steel 1.4404 (V4A)

#### Mechanical data | Mounting data

Mounting method inserted, screwed, Shaking protection

## Environmental characteristics | Climatic

Operating temperature min.	-40 °C
Operating temperature max.	105 °C
Additional condition temperature range	depending on cable quality

## Important installation notes

Note on strain relief	Protect the connectors by suitable measures from mechanical loads, e.g. by the usage of cable ties.
Note on bending radius	<b>Attention:</b> Observe the permissible bending radii when laying cables, as the IP protection class can be endangered by excessive bending forces.

## Conformity

Product standard	DIN EN 61076-2-101 (M12), FDA conform
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## Installation | Cable

Cable identification	321
Jacket Color	blue
Amount stranding	1
Stranding	4 wires twisted
wire arrangement	brown, black, blue, white
Cable weigth	29,7 g/m
Material jacket	TPE-S
Shore hardness jacket	47 ± 5 Shore D
Freedom from ingredients (jacket)	lead-free, cadmium-free, CFC-free, halogen-free, silicone-free
Outer-diameter (jacket)	4,7 mm
Tolerance outer diameter (sheath)	± 5 %
Material wire insulation	PP
Amount wires	4
Outer diameter insulation	1,27 mm
Outer diameter tolerance core insulation	± 5 %
Shore hardness wire insulation	64 ± 3 Shore D
Ingredient freeness wire insulation	lead-free, cadmium-free, CFC-free, halogen-free, silicone-free
Amount strands (wire)	42
Diameter of single wires	0,1 mm
Conductor crossection (wire)	0,34 mm²
Material conductor wire	Stranded copper wire, bare
Conductor type (wire)	strand class 6
Traversing distance (C-track)	10 m @ 25 °C   horizontal
Nominal voltage AC max.	300 V
Current load capacity (standard)	to DIN VDE 0298-4
Current load capacity min. wire	4,8 A
Electrical resistance line constant wire	58 Ω/km @ 20 °C
AC withstand voltage (wire - wire)	3 kV @ 60 s
Min. operating temperature (static)	-40 °C
Max. operating temperature (fixed)	105 °C
Operating temperature min. (dynamic)	-25 °C
Operating temperature max. (dynamic)	105 °C
Flame resistance	UL 1581 § 1100 FT2   UL 1581 § 1090   IEC 60332-2-2
chemical resistance	Good, application-related testing
Gasoline resistance	Good, application-related testing
Oil resistance	DIN EN 60811-404   Good, application-related testing
Bending radius (fixed)	5 x Outer diameter
Bending radius (dynamic)	10 x Outer diameter
Travel speed (C-track)	4 Mio. @ 25 °C
No. of torsion cycles	2 Mio.
Torsion stress	± 180 °/m

Torsion speed

35 cycles/min